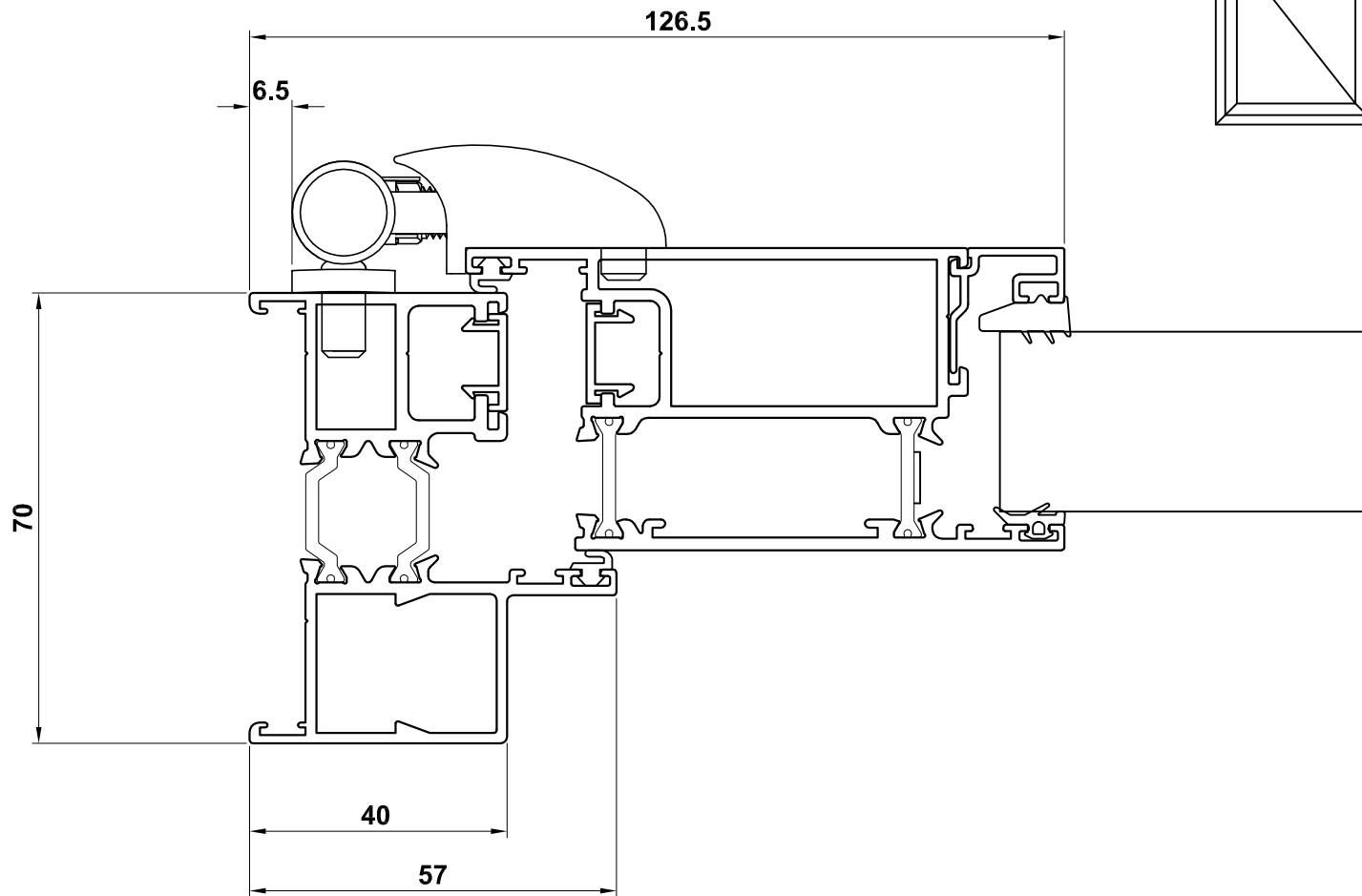


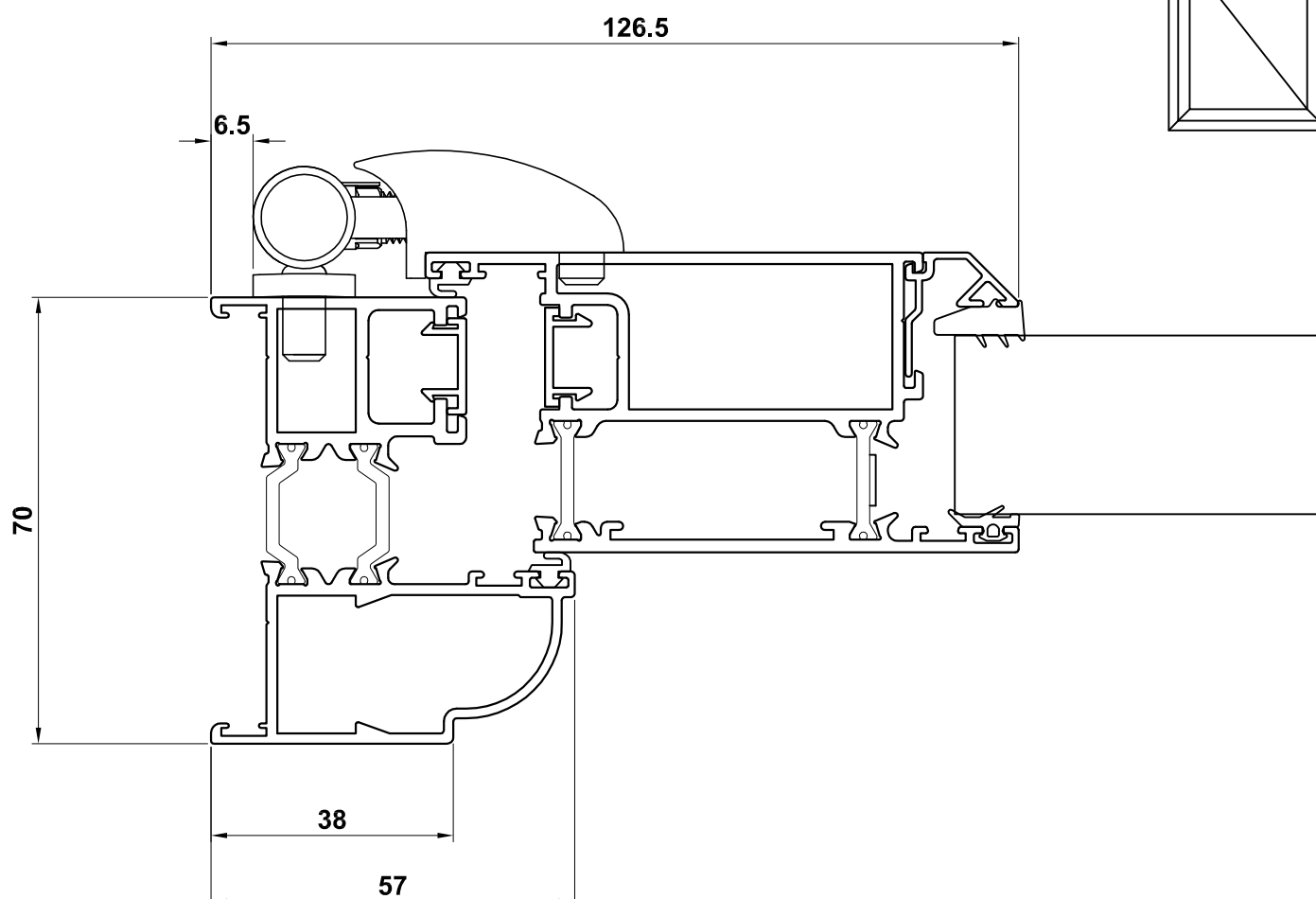
**DOOR SYSTEM ASSEMBLY DRAWINGS**  
**ALITHERM PLUS - OPEN IN - SINGLE DOOR - INTERNALLY GLAZED**

**Contemporary Frame**



**ETD017** - Outer Frame  
**ETD024N** - Z-Sash  
**ETC161** - 28mm Glazing

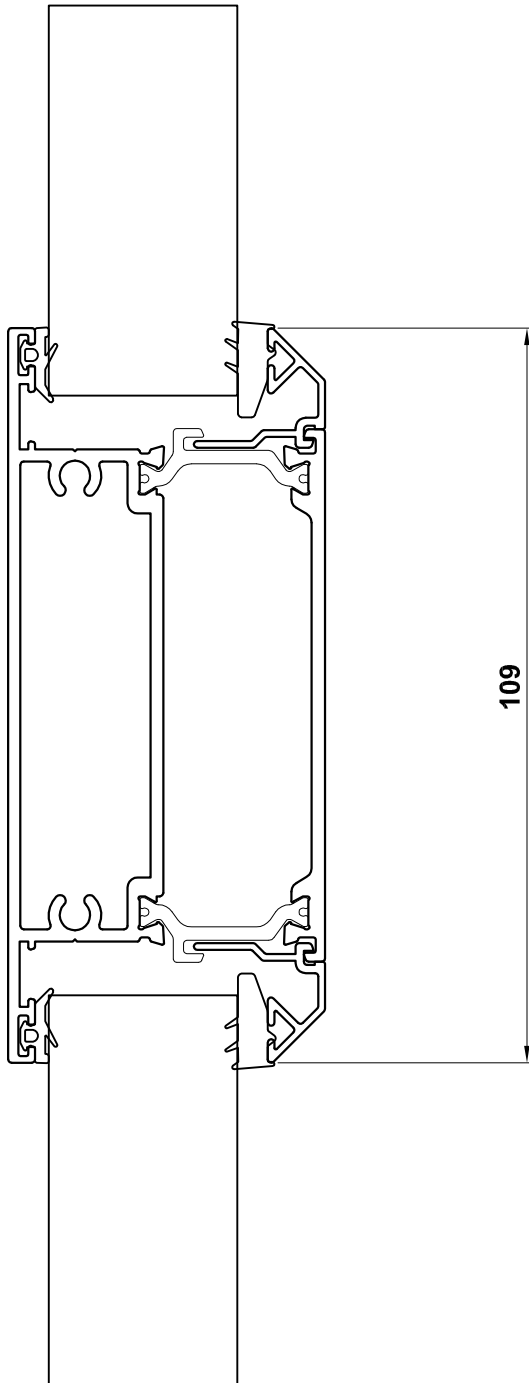
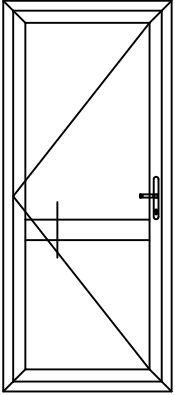
**Classic-al Frame**



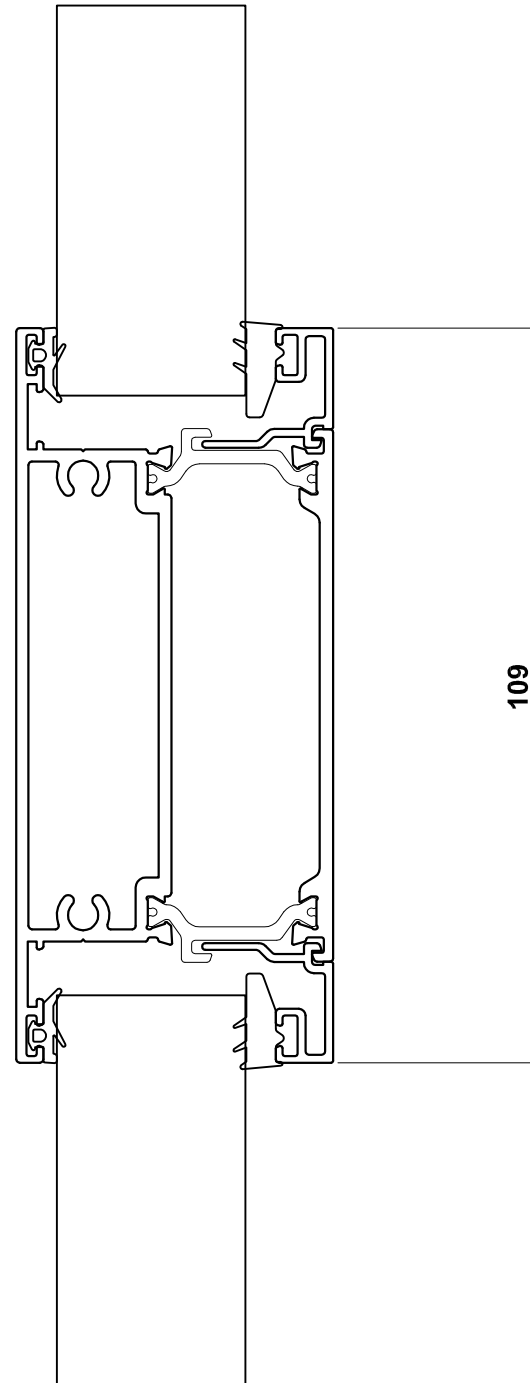
**ETD015** - Outer Frame  
**ETD024N** - Z-Sash  
**ETC164** - 28mm Glazing

DOOR SYSTEM ASSEMBLY DRAWINGS

ALITHERM PLUS - OPEN IN - SINGLE DOOR - INTERNALLY GLAZED - MIDRAIL



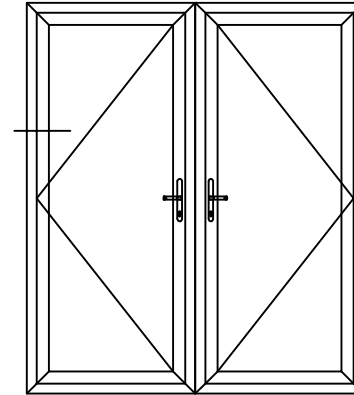
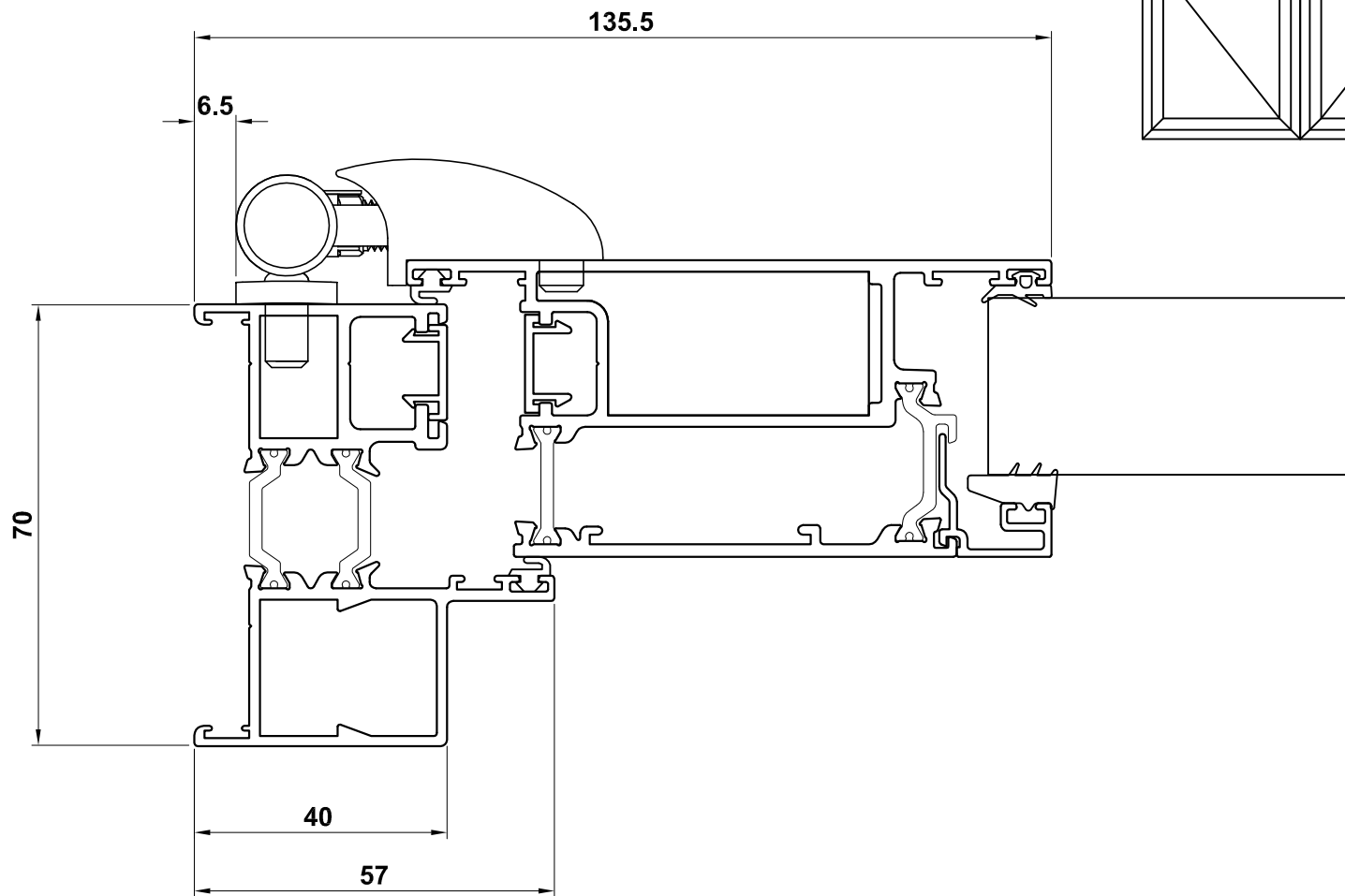
ETD030 - Midrail  
ETC164 - 28mm Glazing



ETD030 - Midrail  
ETC161 - 28mm Glazing

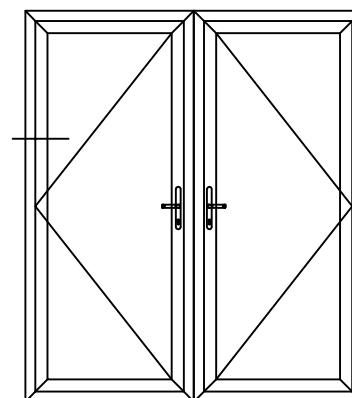
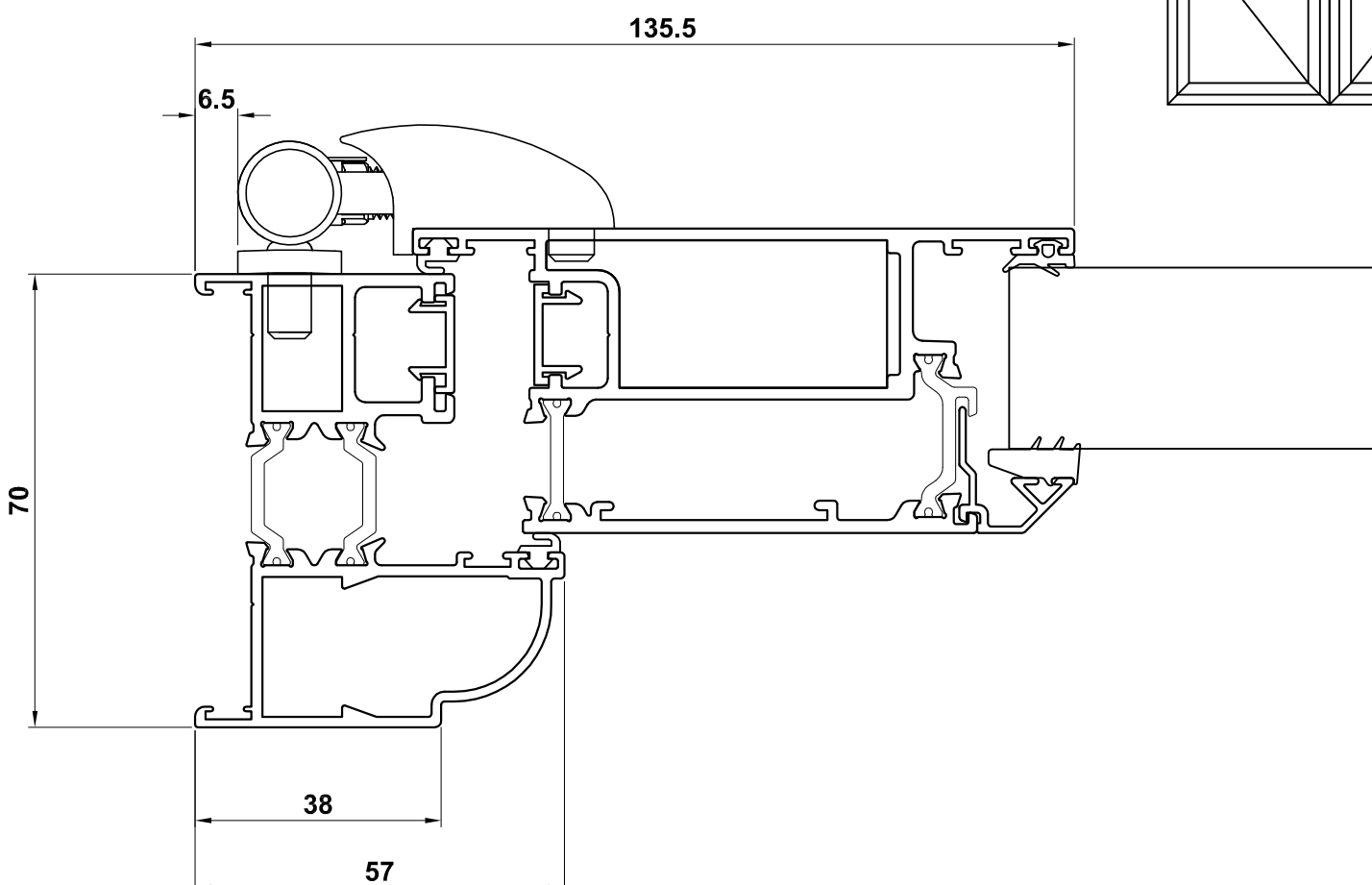
**DOOR SYSTEM ASSEMBLY DRAWINGS**  
**ALITHERM PLUS - OPEN OUT - DOUBLE DOOR - INTERNALLY GLAZED**

**Contemporary Frame**



**ETD017** - Outer Frame  
**ETD025N** - Z-Sash  
**ETC161** - 28mm Glazing

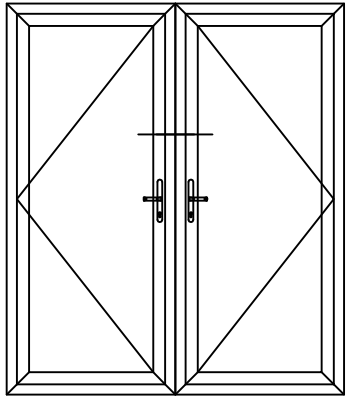
**Classic-al Frame**



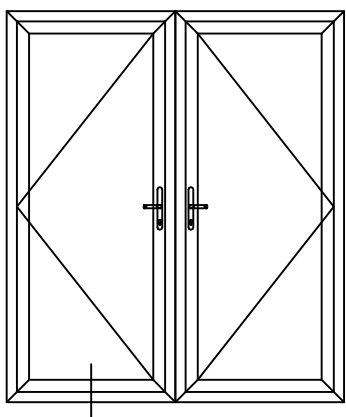
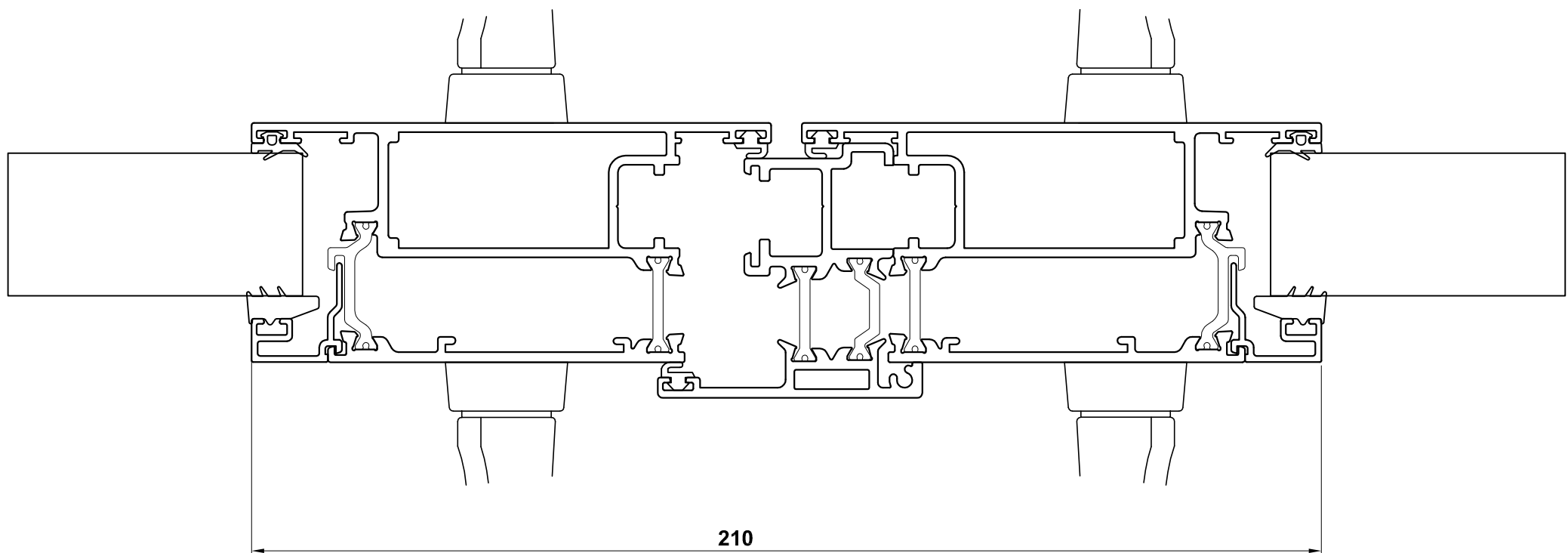
**ETD015** - Outer Frame  
**ETD025N** - Z-Sash  
**ETC164** - 28mm Glazing

# DOOR SYSTEM ASSEMBLY DRAWINGS

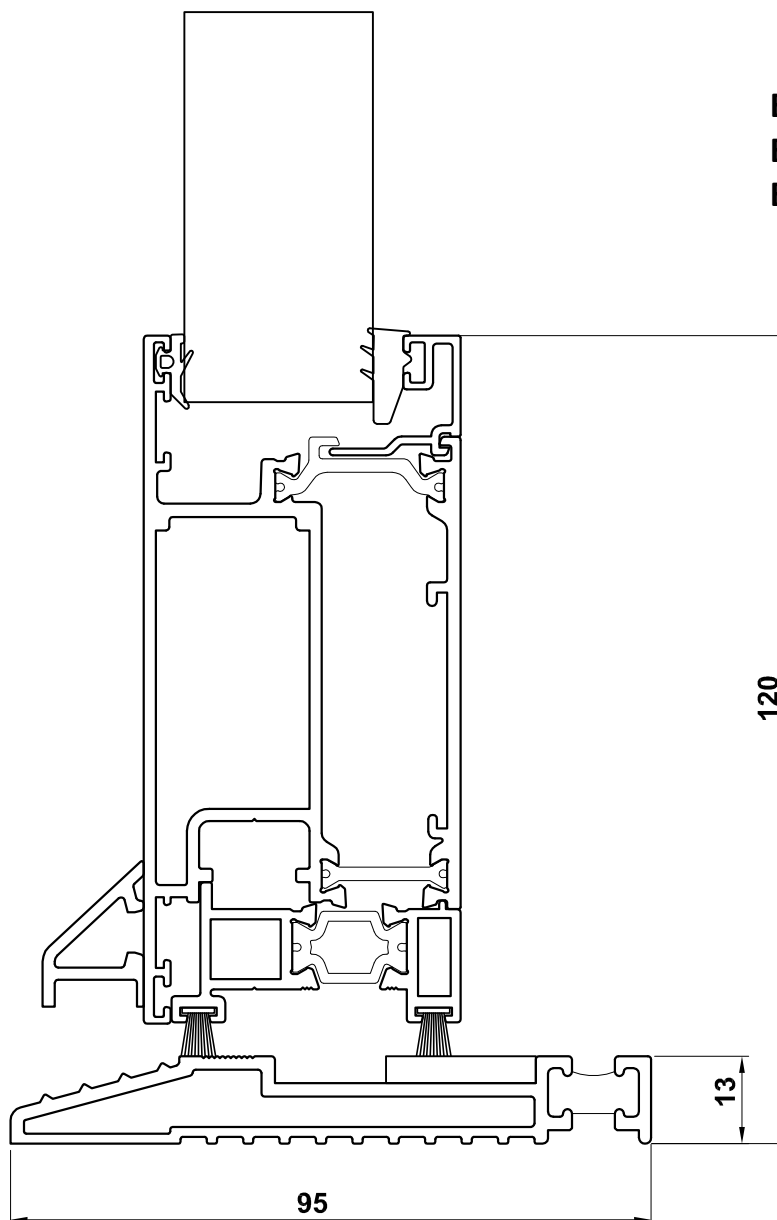
## ALITHERM PLUS - OPEN OUT - DOUBLE DOOR - INTERNALLY GLAZED



**ETD025N** - T-Sash  
**ETD048** - Dummy Mullion  
**ETC161** - 28mm Glazing

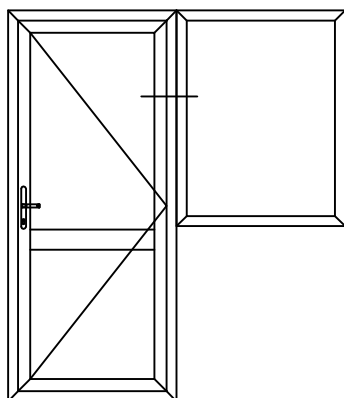


**ETD025N** - T-Sash  
**ETC161** - 28mm Glazing  
**ETD096** - Low Threshold



**ALITHERM PLUS - COUPLERS ASSEMBLY DRAWINGS**

Please note  
 Example shows Alitherm Plus Door &  
 Contemporary Window but couplers work  
 with the full REAL Aluminium range.

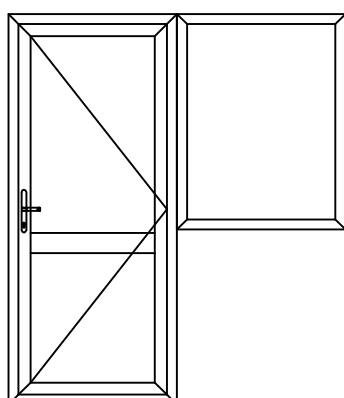
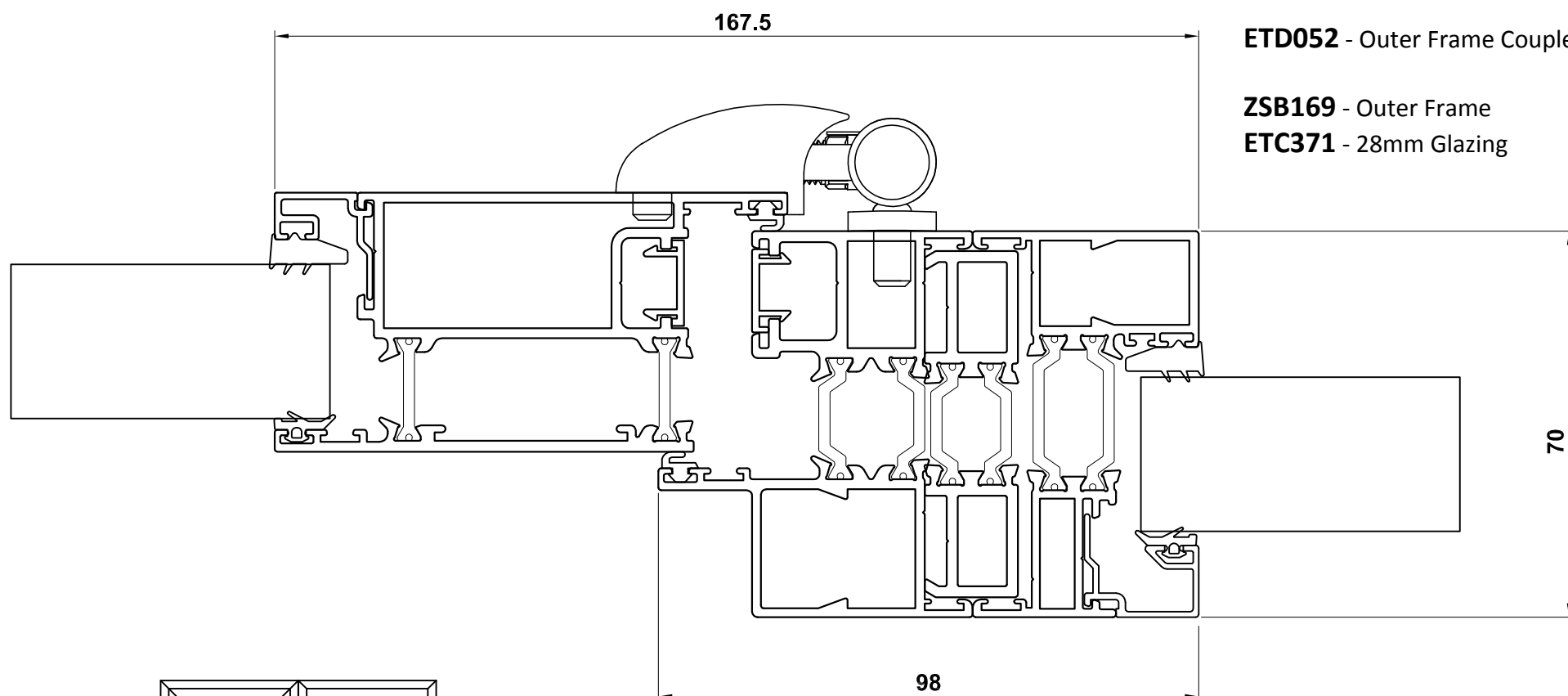


**Hidden Coupler**

- ETD017** - Outer Frame
- ETD024N** - Z-Sash
- ETC161** - 28mm Glazing

**ETD052** - Outer Frame Coupler

- ZSB169** - Outer Frame
- ETC371** - 28mm Glazing



**Heavy Duty 25mm Coupler**

- ETD017** - Outer Frame
- ETD024N** - Z-Sash
- ETC161** - 28mm Glazing

**ETC517** - Coupler

- ZSB169** - Outer Frame
- ETC371** - 28mm Glazing

